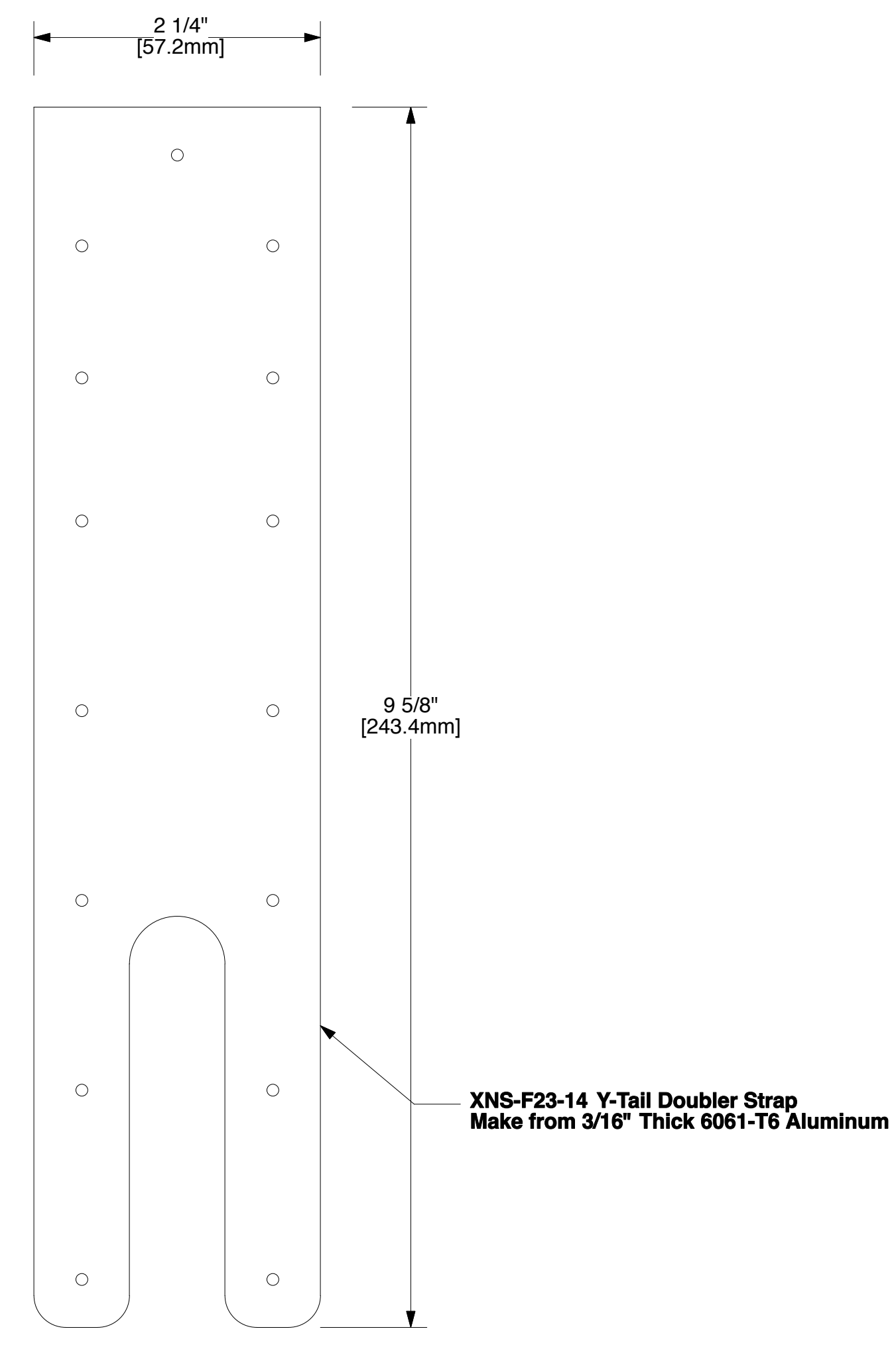
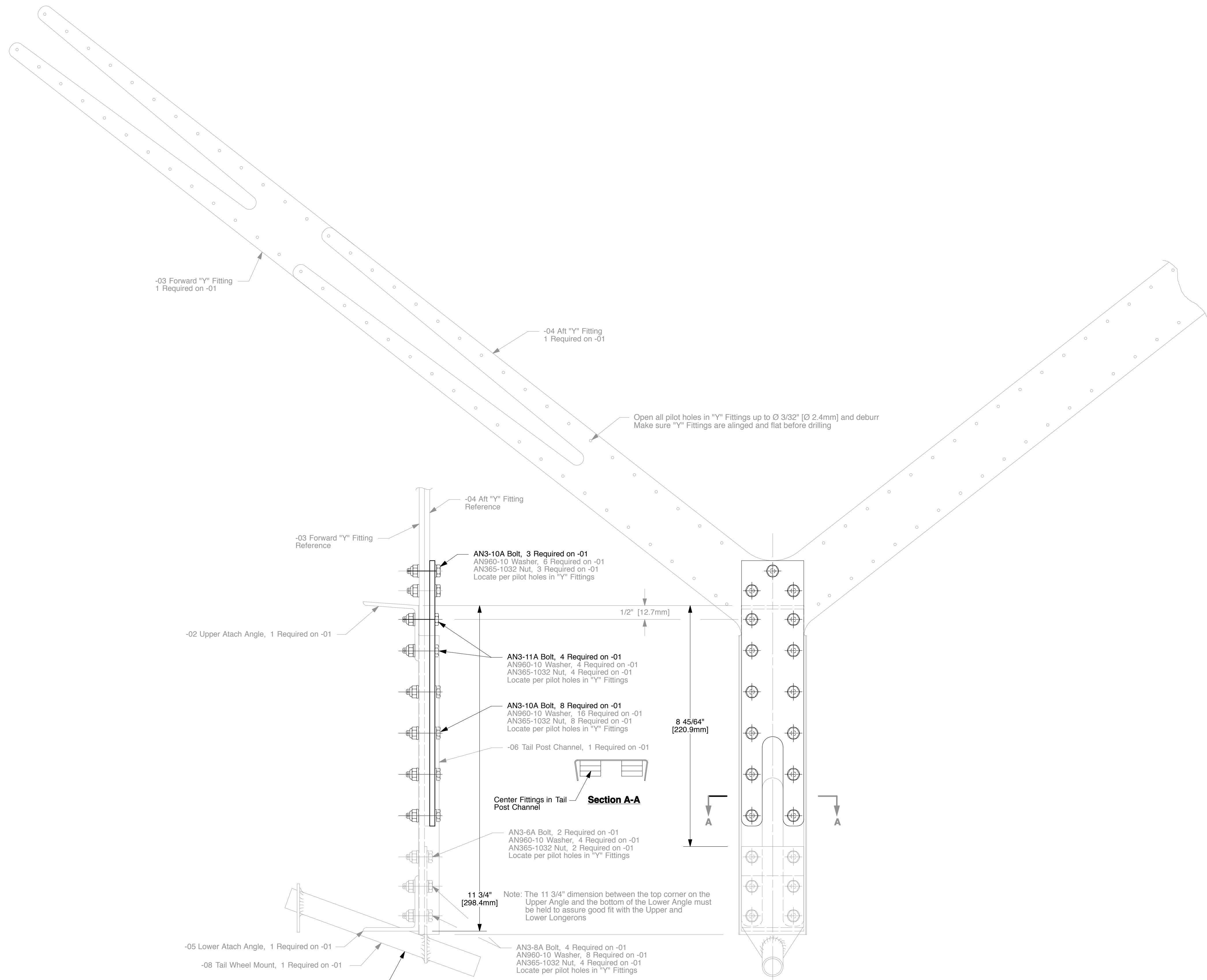


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Revision Letter	Change Description



Detail of -16 Y-Tail Doubler Strap Full Scale

This Service Bulletin details the addition of an Aluminum Structural element to the tail-to-fuselage joint of the Xenos

- Parts List supplied with this Service Bulletin:**
 XNS-F23-14 Y-Tail Doubler Strap Qty 1
 AN3-10A Bolt Qty 11
 AN3-11A Bolt Qty 4
 AN960-10 Washer Qty 6
 AN365-1032 Nut Qty 15

The following view is replaced in the Xenos Plans by the View on this Drawing:
 XNS-F23-01 Tail Post Assembly

IMPORTANT NOTE: Remove all rough edges on surfaces on all aluminum parts.

- Aft Strap Build Order:**
1. Fabricate Doubler Strap per full size pattern.
 2. Remove stub rudder.
 3. Remove attach bolts shown in black in XNS-F23-01.
 4. Bend out aft fuse channel a little for doubler strap to clear rivets on both sides.
 5. Install using new hardware identified in XNS-F23-01.
 6. Re-install stub rudder. Reference Xenos Plans for this step.

XNS-F23-01 Tail Post Assembly
 New Parts and Hardware shown in Black
 Scale 1:2

xenos
 Service Bulletin #1
 Xenos Tail-to-Fuselage Attachment

Drawing Scale 1:2 & Noted	Drawing Number XNS-SB-001	Revision N/C
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